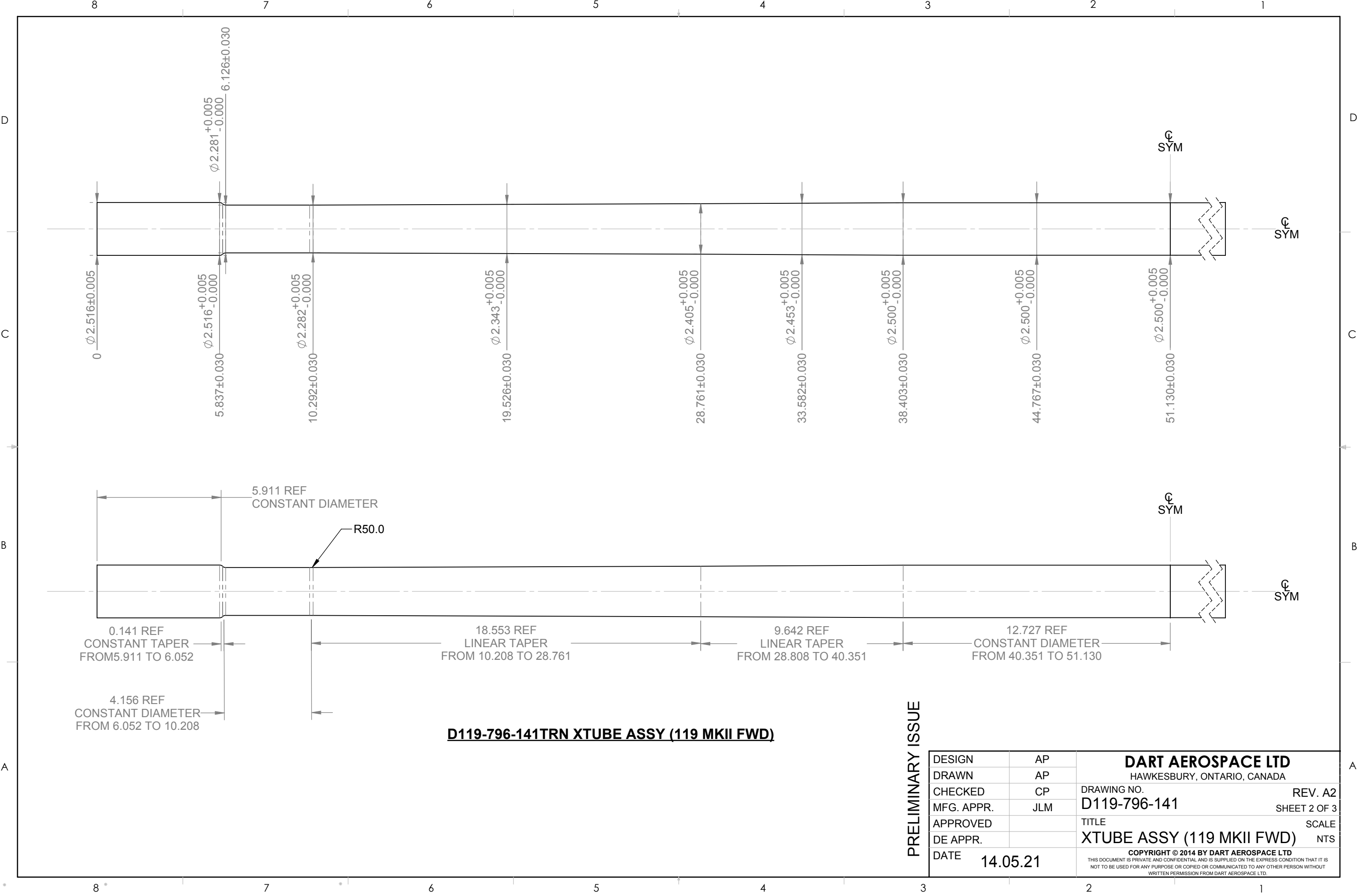


- NOTES:
- 1) MATERIAL: MANUFACTURED FROM D6005-103
FINISHED LENGTH = 102.26±0.020 (BEFORE BENDING/TRIMMING)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D119-796-141" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 5.38 lbs
 - 8) PART IS SYMMETRICAL ABOUT CENTERLINE
 - 9) BEND PROGRESSIVELY WITH A MINIMUM OF 8 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 7% BASED ON THE OD.

PRELIMINARY ISSUE

A	NEW ISSUE		AP	14.05.21
REV.	DESCRIPTION		BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AP			
CHECKED	CP	DRAWING NO.	REV. A2	
MFG. APPR.	JLM	D119-796-141	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		XTUBE ASSY (119 MKII FWD)	NTS	
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D119-796-141TRN XTUBE ASSY (119 MKII FWD)

PRELIMINARY ISSUE

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	CP	DRAWING NO.	REV. A2
MFG. APPR.	JLM	D119-796-141	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		XTUBE ASSY (119 MKII FWD)	NTS
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